

LOIL/MHD/05 Date- 15.04.2024

To. The Additional Director(S) Regional Office, Western Region. Kendriya Paryavaran bhavan, Link Road No.-3, Ravi Shankar Nagar, Bhopal, M.P. 462016

Sub: - Submission of Compliance to conditions of Environmental Clearance for our unit Laxmi Organic Industries Ltd Plot No A-22/2/3 MIDC, Mahad, Dist- Raigad, Maharashtra.

Ref: - Environment Clearance No. - SEAC - 2015/CR-220/TC-2 Dated 19th October 2016.

Dear Sir,

With reference to above Environmental Clearance, we are sending herewith the compliance report along with various other required information with respect to our Unit. The details given are for the period Oct-2023 to Apr-2024.

This is for your kind information and records.

Thanking You,

Yours faithfully,

For Laxmi Organic Industries Ltd.

**Authorized Signature** 

Encl: As attached

C.C. - SRO MPCB office, Mahad.



Environmental Clearance Conditions: Compliance Report From Oct-2023 to Mar-2024

April 15

2024

Submitted by-

M/S. Laxmi Organic Industries Limited

Unit- I. Plot No A-22/2/3, MIDC,

Mahad Dist. Raigad-402309 Maharashtra State

# Compliance Report for the condition in the Environment Clearance:

Sr. No		Conditions	Compliances
1	Name of the Project	M/S LAXMI Organic Industries Limited At.A- 22/2/3, MIDC Mahad District Raigad- 402309 Maharashtra	Noted. No change.
2	Project Proponent	Name: Mr. A.K. Dudhane Executive director & COO Address: LAXMI ORGANIC INDUSTRIES LTD Chandermukhi, 3rd Floor, Nariman Point, Mumbai 400021, India T +91-22-49104444 F +91-22-22853752 www.laxmi.com Email id: dudhane@laxmiorganic.co.in	Noted and complied with.
3	Name of the Consultant	M/s. ULTRA – TECH Environment consultancy ( Lab .MOEF Gazzeted)	Noted
4	Accreditation of consultant (NABET Acceriodiation)	NABET Accreditation cert. No NABET/EIA /1417/RA010	Noted
5	New project /Expansion in existing project /modernizat ion, diversificatio n in existing project	Expansion	EC and consent to operate obtained expansion in existing plant
6	if expansion /diversificati on, ether EC has been obtained for existing project ( Enclose the copy with compliance table)	No	Noted and complied with. Last compliance sent on Nov- 2023.
7	Activity schedule in the EIA Notification	5 (f) -synthetic organic 1(d) Captive power plant	Noted. No change

Sr. No		Conditions	Compliances
8	Area Details	Total Plot Area (Sq.m): 33446 Sq.mts Built Up area (Sq.m) 23651 Sq.mt	Noted. No change.
9	Name of the Notified industrial area /MIDC	Mahad MIDC Area	
10	TOR given by SEAC ( If yes specify meeting )	TOR received on 98 <sup>th</sup> SEAC-I Meeting date 27 <sup>th</sup> April 2015	Noted. This is previous phase before EC, hence already incorporated in this EC.
11	Estimated capital cost of the project (including cost for land ,building & Machinery separately	Total (Existing + Proposed ) Rs.123.03 Crores	Noted and complied with.
12	Location details of the project	Latitude: App. 18 deg 6'2.93 deg N Longitude App. 73 deg 29 '4.98 "E Location: Mahad, Raigad, Maharashtra Elevation Above Mean sea level (Mts): 61Ft	Noted, No change.
13	Distance from protected Area /critically polluted areas / Eco- sensitive areas / inter state boundaries	Village Matwan-3.8 Km away from project Site.	Noted, No change.
14	Raw materials (Including process chemicals catalysts and additives)	Total (After Expansion)  Sr. Name of the raw No material  1 SDS 388  2 Acetic acid 350  3 PTSA 0.15	Complied with. All the Raw Material quantities are well within the prescribed limits.

<u>No</u> 15	Production Details	Name of the Product	Present	Addition	<del>,</del>	Complied with
		4 1		ent Addition al Propose d	Total	Complied with.  All the production quantities
		Ethyl acetate(TPM)	7850	7150	15000	are within the EC limits.
		Butyl Acetate/Isobutyl acetate(TPM)	200	200	400	
		Absolute alcohol(KLPD)	500	2000	2500	Details of Production from
		Propyl acetate/isopropyl acetate/Esters(TPM)	0	300	300	Oct-2023 to Mar-2024 enclosed as <b>Annexure-I</b>
		Acetic acid(TPD)	200	0	200	
		Acetaldehyde Derivatives(Paraldehyde)	15	0	15	
		Dilute Acetic Acid	100	0	100	
		Electric Power (CPP)(MW)	4.8	2.7	7.5	
16	Process	This industry desir	ous to e	expand t	he exis	ng Noted.
	details/Man	industrial unit prod	ducing l	Ethyl ace	tate, B	cyl There is no change in
	ufacturing	acetate, Absolute	alcohol,	Acetic A	Acid, an	Manufacturing Process
	details	Captive power plan	nt (CPP)	and pro	posed	
		production of Prop	yl acet	ate/Isop	ropyl	
		acetate.				
		Ethyl acetate is ma	ınufactı	uring in a	a	
		continuous proces	s by the	reactio	n of	
		Specially Denature	d Sprit	(i.e. Den	atured	
		ethanol) and aceti				
		generated in the re	eaction	or used	for	
		washing and unco	nverted	raw ma	terials	re
		removed by decon				
		distillations. The p		i		
		in the production				
		stored in storage t				
17	Rainwater	Level of ground wa		le:-	and high was heldered and with opposite to the	Complied with.
	Harvesting	Size and no of RW	H tanks	and Qua	antity: 2	
		tanks *10m3(each	)			
		Location of the RW	/H tank			
		Size, Nos of rechar	ge pits	and Qua	ntity:	
		Budgetary allocation	on (Cap	ital cost	and O8	M
		Cost): Rs 5Lacs(api	tal) and	l Rs 50,0	00/- pe	
		annum				
18	Total water	Total water require	ement:			Noted and complied with
	requirement	Fresh water (CMD)	: 2227			
		Source MIDC (Loca	ıl)			Source of water is from MIDC
		Recycle water(CM	D)209 n	n3/d		and at present average
		Use of water				consumption of Water is 1516
		Cooling:2000m3/d				M3/D for Oct-2023 to Mar-
		Processing:217 m3				2024 is enclosed as
		Domestic:54 m3/d				Annexure-II
		Total (freshwater):		13/d		

Sr. No		Conditions	Compliances
19	Strom water drainage	Natural water drainage pattern: No disturbance Quantity of storm water 800 M3/Hr(Max) Size of SWD: 500mm * 1mtr Existing plot No new storm water drain	Complied with. No disturbance to Natural water drain pattern.
20	Sewage generation d treatment	Amount of sewage generation(CMD) 40M3/D Proposed treatment for the sewage: Up to tertiary treatment and further pass to CETP Capacity of the STP (CMD): Nil Soak pit and septic tank is already provided	At present generated sewage is pumped to PST/ Aeration tank after primary /Secondary treatment we are disposing to CETP.
21	Effluent Characteristi cs	Sr. No         Parameter         Raw Effluent         Quality (MPCB Limits)         Units           1         PH         6-7         5.5-9.0            2         BOD         300         Max.100         Mg/L           3         COD         500         Max 250         Mg/L           4         T.SS         100         Max100         Mg/L           5         Oil& grease         5         Max10         Mg/L           6         Ammonical Nitrogen         <50	Complied with.  All the samples are analyzed by third party MoEF&CC accredited lab.  We are monitoring outlet parameters before disposing to CETP and results are will with in the limit. The Analysis report attached as Annexure-III
22	ETP Details	Amount of effluent generation (CMD):481 M3/D out of which 273 m3/d shall be treated in ETP Amount of treated effluent recycled (CMD): 208 M3/d(Directly reused) Capacity of the effluent (CMD)300M3 Amount of water send to Sewar line (CMD): 273m3/d Membership of CETP (If required: Yes Obtained	Complied with.  Generated waste water treated in ETP and after treatment disposed to CETP.
23	Note of ETP technology to be used	Existing Effluent treatment Plant: the total wastewater generated is 415 m3/d out of which 136 m3/d is generated from process plant are water of reaction and water from washing. This is directly recycled as make up for process and cooling water Mack up. Balance 279 M3/d is sent to ETP and treated up to secondary treatment meeting all mpcb parameters and then transfer to Common Effluent Treatment plant. For further disposal. The sludge-generated form ETP IS disposed off suitably to authorized disposal site.	Complied with.  We have full fledge Effluent Treatment Plant with capacity of 300 M3/D. Waste water treated in effluent treatment Plant and disposing to CETP. We have permission to dispose 270 M3/ per day and average disposal from Oct- 2023 to Mar 2024 is 201 M3/D.

Sr. No		-	Conditio	ns	Compliances	
		of which process proce	nerated for	ation will be ge ater of rea be directly s and cool did will be ndary trea neters and or furthe orm ETP is		
24	Disposal of the ETP sludge (If applicable)	To be sen			We are member of MWML and generated waste disposed to secured land filling site.  Month wise disposal details from Oct-2023 to Mar- 2024 is enclosed as Annexure-IV	
25	Solid waste Management	Non Hazardo Non- hazardou s solid waste generatio n	Type of waste  Dry	Total 25.00	Management  Handed over to the authorized	Complied with.
		From Process	Coal Ash  Plastic Drum/ Containe	Kg/day  22 MT/day 60 Nos/day	To brick Manufactures Handed over to the authorized recyclers	

Sr. No			Conc	litions	3				Compliances
		Hazardous Disposal Sr.No	Sched ule I Categ ory No. Type	Sche ule II Class Type	d Qty (MT		Met hod of Disp osal		We are member of MWML Mumbai and Generated Hazardous waste disposed to TSDF. Records and returns of
			34.3 Chemical sludge from waste water treat ment		6 (Prop	sent) posed tional	CH WTS DF		Hazardous Wastes are maintained as per the EC and Consent Conditions.
		2	26.1 Cataly st from Proce ssing		3 (Pres 2 (Prop ) 5 (To	oosed	CH WTS DF		
26	Stack emission Details: (All the Stack	Stack number Attached to  Boiler Capacity	( ( ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )	Boiler - I (I No Change Operat	2 Boiler – I V (New Standby)	2 Boiler – VI (No change Operati ng	3 Boiler No ch: Opera	ange) ting	Noted and complied with.  We had installed Stacks to Boilers and DG set. We are conducting third party
	attached to process units, boilers, and Captive	Fuel Type Fuel quantity ( Material of Construction Shape Height, Mtrs Diameter, Mtr.	(TPD) 4 N R 3	MS Cound	Coal Standby RCC Round 59 1.5	Coal 180	Coal 26 MS Round 33		Monitoring (MOEF&CC approved Lab). Detail analysis reports are attached as Annexure-V.
	power plant, D.G. Sets, Incinerator both for existing and proposed	Gas Quantity Mr. Gas Temperate OC Exit Gas Veloci (m/sec) Control equipn proceeding the	ty 1 nent D	40 8 lust sollect s	1.5 140 15 Dust Separator, Bag Filter	Dust Separat or, ESP	0.6  140  14  Dust Collect Bag Fill		
	activity). Please indicate the specific section to	Nature of pollutants lik to be present the stack gas such as CO2, NOX, SOX, SP etc.	ely Si t In N es Si	O2, OX, SOX,	CO2, SOX, NOX, SPM	CO2, SOX, NOX, SPM	CO2, SOX, N SPM	iox,	
	witch the stack is attached.	Emission Con System provid	ded Co	ollec (	Oust Collector and Bag Elter	Dust Collect or and Bag Filter	Dust Collec and Ba Filter	11	

Sr. No		Cor	Compliances				
	e.g.: Process section, D.G		Filter				
	Set, Boiler, Power plant, incinerator etc. Emission rate (Kg/hr.) for each pollutant (SPM, SO2,NOX Etc. should	In case of DG set Power generation capacity in KVA (Attach specifications including residue management systems of each of the Control equipment including inlet/outlet concentration of relevant pollutants)	NA	NA	NA	NA	
	be specified	Whether any release of Odiferous compounds such as Mercaptans, phorate etc. are coming out from any storages or process house	NO	NO	NO	NO	
		Do you have adequate facility for collection of platform, Ladder etc. as per central Board Publication Emission regulations Part-III	YES	YES	YES	YES	
		Quality of treated flue gas emissions and process emission. Quantity of treated flue gas emission and process emissions (Specify concentration of criteria pollutant and industry/ process specific pollutants stackwise. Enclose copy of latest report of analysis from the laboratory approved by state Board/ Central Board/Central Govt. in the MOEF. For	SPM: 2.4 Kg/hr. SO2: 31 Kg/Hr.	Standby	SPM: 9.5 Kg/Hr. SO2:120 Kg/Hr.	SPM: 1.4 Kg/hr. SO2: 17 Kg/hr.	
		proposed unit finish expected characteristics of the emissions					

Sr. No			Conditi	ions			Compliances
27	Details of fuel to be used :	Sr. No.	Sr. No. Fuel Calorifi Ash % Sulphur % c value ( Kcals/K g) Existin				Noted and Complied with.  We are using Coal as a fuel to Boilers. Source is local and
		1 2 3	Gas Naphtha HSD	g - - 10200	0.1	- - 500 ppm	Import and transportation by Road to plant.
		5	Fuel Oil (Furnace Oil)	10200 5300	10	0.5	All the fuel quantities and emissions are within the EC prescribed limits.
			Lignite Other Fuel: Local and I		te : By road	- d	j prescribed innits.
28	Energy	Power supply: Existing power requirement:1700 KW Proposed power requirement:800KW Connected load: 3000 KW Maximum Demand: 3500kw  DG Sets: Number and capacity DG Set to be used :1 No of 1010kva				Complied with.  Source of power is MSEB. In case of power failure, we are using DG set.	
29	Green Belt dévelopmen t	Existing Number	elt Area (Sq. m No of Trees :3: Size Age and s nted :Nil	18	f trees to	be cut trees to be	Green belt maintained as prescribed.
30	Details of pollution						Complied with.
	Control system	Sr. NO 1	Component	Electr Dust Scrub and s	rostatic Pi collector ber and S tack as pe		We have installed ESP to 50 TPH, 22 TPH and for to 14 TPH boiler Stack.  Domestic wastewater sent to septic tank then pumped to
		2 Water Domestic Effluent after septic tank. F primary , Seconda Tertiary for trade of Fully aerobic ETP.			septic tar ary , Seco ary for tra	k. Full fledge ndary, and de effluent	STP after treatment disposed to CETP.
		3	Noise	providence of the providence o	ded to DG level in ti be mainta O db(A) d Trees act	sures will be is Set. The the day time ained 75db(A) uring night as Noise	Acoustic enclosures provided to DG set.  Generated waste disposed to Authorized Agencies
		4	Solid Waste	The A	uthorized	Agency	

Sr. No			Conditions	Compliances		
31	Environmen tal Managemen	Capital	ost: (Present + Propo cost(with brackup) 3 ost (With break up):	96 Lakhs	Complied with.  Total Rs. 94 Lakhs Expenditure	
	t plan Budgetary Allocation	Sr. No	Description	Recurring Cost per annum Rs. in Lakhs	Capital Cost Rs In Lakhs	was incurred during last six months on Environment protection.
		1	Air Pollution Control	5	30	
		2	Water Pollution Control	188	350	
		3	Noise Pollution Control	5	5	
		4	Environment monitoring and management	10		
		5	Reclamation borrow /Mind area		F1 32-	
		6	Occupational Safety	2	5	
		7	Green Belt	1	1	
		8	Other (PI specify) Rain water Harvesting , Safety, Security etc.	2	5	
			Total	213	396	

Sr. No		Conditions	Compliances
32	EIA Submitted (If yes then submit the salient features	Yes	EIA Submitted as a part of obtaining EC, this EC is accorded after due scrutiny of EIA report by SEIAA Committee.
1			

lo			•	Condition	S		Compliances
3	Storage	of Cher	micals (Inflammable/	Substances)	Complied with.		
	Tank Form No	Material Name  Acetaldehyde		Tank Tag		Storage Size M3	All the chemicals are stored in respective storage tanks,
ŀ	TF-I			74	Α		layout of which are duly
ľ	TF-1		ldehyde	21		25	
1	TF-2A		ic Acid	16		25	approved from DISH
ľ	TF-2A		acetate	16	TOTAL CONTROL	794 579	Authorities.
	TF-2B	SDS		160		579	
	TF-2C	Ethyl	acetate	160	~	647	In addition, periodic EHS
	TF-2C		c Acid	160		286	
	TF-2C	Aceti	c Acid	160		452	inspections are carried out.
	TF-2D	SDS		161		283	
	TF-2D	Abso	lute alcohol	161		212	
	TF-3	Furna	ace Oil	120		98	
_	TF-3	Diese	ı	120		15	
-	TF-4	Ethyl	acetate	T-3		241	
	TF-4	Ethyl	acetate	T-3	·····	148	
	TF-5	Ethyl	acetate	161		980	
	TF-5	Acetic	c Acid	161		962	
	TF-6	Ethyl	acetate	161	.5	1200	
l	Coal	Coal				300	
- 1							
	***************************************						Complied with.
		Capaci	Fuel	Stack	Pollution	TPM at	·
	No 1	ty (TPH)		Stack Height	Pollution Controlling measures	stack end	Fuel, stack details are maintained as prescribed; All
	No 1	ty (TPH) 14	Indonesian Coal	Height 40	Controlling measures Bag filter	stack end	Fuel, stack details are maintained as prescribed; All the emission parameters are
	No 1 1 2 2 2	ty (TPH) 14 20	Indonesian Coal	Height 40 44	Controlling measures Bag filter	stack end  100 mg/Nm3	Fuel, stack details are maintained as prescribed; All the emission parameters are
	No   1   1   2   2   3   8	ty (TPH) 14 20	Indonesian Coal Indonesian Coal Indonesian Coal	Height 40 44 33	Controlling measures Bag filter Bag filter Bag filter	100 mg/Nm3 100 mg/Nm3 100	Fuel, stack details are maintained as prescribed; All the emission parameters are monitored monthly by MoEFC
	No   1   1   2   2   3   8	ty (TPH) 14 20	Indonesian Coal	Height 40 44	Controlling measures Bag filter	100 mg/Nm3 100 mg/Nm3 100 mg/Nm3	Fuel, stack details are maintained as prescribed; All the emission parameters are monitored monthly by MoEFC Approved laboratory.

Sr. No	Conditions	Compliances
	General conditions for Pre- construction Phases:	
i	This Environment clearance is issued subject to achieving Zero Liquid Discharge(ZLD)	Complied with. The discharge to CETP is kept under prescribed limits of 270 CMD.
ii	PP to take utmost precautions for the health and safety of the people working in unites also for protecting the environment	Noted and complied with.  Precautions are being taken as per the Risk Assessments of units.
iii	PP to ensure that project will not entail any increase in effluent load in CETP	Complied with. There is no increase in Effluent quantity.
iv	No additional land shall be used /acquired for any activity of the project without obtaining proper permission	Noted and complied with. So no additional land required.
V	PP to take utmost precautions for the health and safety of the people working in units also for protecting the environment	Noted and complied with.  Precautions are being taken as per the Risk Assessments of units.
vi	For controlling fugitive natural dust regular sprinkling of water and wind shields at apocopate distances in vulnerable area of the plant shall be ensure	Complied with. Foggers arranged in coal handling area as a dust suppression measure.
vii	Proper housekeeping programs shall be implement	Complied with.  Our site is divided in to Zones and for each zone one manager is responsible to maintain Housekeeping and we are initiated 5s.
Viii	In the event of the failure of any pollution control system adopted by the unit the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.	Noted and implemented
lx	A stack of adequate height based on DG set capacity shall be provided for control and dispersion of pollution from DG set (If applicable)	Adequate height provided to DG set
X	A detailed scheme for rainwater harvesting shall be prepared and implemented to recharge the ground water	Noted and complied with.

Sr. No	Conditions	Compliances
xi	Arrangement shall be made the effluent and storm water does not get mixed	Wastewater generated from plant to ETP transfer by SS Pipeline
xii	Periodic monitoring of ground water shall be undertaking and results analyzed to ascertain any change in the quality of water Results shall be regularly submitted to the Maharashtra Pollution Control Board	Ground water Analyses report attached as <b>Annexure – VI.</b>
xiii	Noise level shall be maintained as per standards. For people working in the high noise area required personal protective equipment like earplugs etc. shall be provided	High Noise Area are identified and while entering in to this area Ear plugs are provided.
xiv	The overall noise levels in and around the plant are shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise level shall confirm to standards prescribed under Environmental (Protection) Act 1986 Rules 1989	Complied with Annexure -VII.
xv	Green belt shall be developed and maintained around the plant periphery. Green belt development shall be carried out considering CPCB guidelines including selection of plants species and in consultation with the local DFO/Agriculture Dept.	Noted and complied with.
xvi	Adequate safety measures shall be provided to limit the risk zone with in the plant boundary in case of any accident. Leak detection devise shall also be installed at strategic place for early detection and warning	Noted and complied with.
xvii	Occupational health surveillance of the workers shall be done on a regular basis and record maintained as per Factories Act	Complied with.
		Six monthly medical examinations are carried out as per the Factories Act.
xviii	The company shall make the arrangements for protection of possible fire hazards during manufacturing process in material handling	Complied with.
		Fire protection measures provided & implemented as per the FIRE NOC duly approved by MIDC.
xix	The project authorities must strictly complied with the rules and regulations with regard of handling and disposal of hazardous waste (Management and Handling)Rule 2003(Amendment) . Authorization shall be obtained for collection/treatment/disposal of Hazardous waste	Noted and complied with.
xx	The company shall undertake following waste minimization Measures:  Metering of quantity's of active ingredients to minimize the waste  Reuse of by products from the process as a raw material or as a raw material substitutes in other process  Maximizing recovery's  Use of automated material transfer system to minimize spillage	Noted and complied with.
xxi	Regular mock drill for the onsite emergency management plan shall be carried out. Implementation of changes/Improvements required, if any in the onsite management plan shall be ensured.	Complied with.  Six monthly mock drills are conducted and

Sr. No	Conditions	Compliances
		recommendations are complied with.
xxii	Separate environment management cell with qualified staff shall be setup for implementation of stipulated environmental safeguards	Complied with. Separate Environmental Cell with qualified staff is available.
xxiii	Separate funds shall be allocated for implementation of environmental protection measures/EMP along with item-wise breaks -up. This cost shall be included as a part of project cost. The funds earmarked for the environmental protection measures shall not be diverted for other purposes and year wise expenditure should reported to the MPCB and This Department	Complied with. Separate fund is provided and included in capital and recurring budgets duly approved by the management.
xxiv	The project management shall advertise at least in two local newspapers widely circulated in the region around the project, One of which shall be Marathi language of the local concerned with in the seven days of issue of this letter informing that the project has been accorded environmental clearance and copy of clearance letter are available with MPCB and may also be seen at website at http://maharashtra.gov.in	Noted, complied.
xxv	Project management shall submit half yearly compliances report in respect of the stipulated prior environment clearance and conditions in hard and soft copy to MPCB and this department on 1st June and 1st December of each calendar Year	Complied with.
xxvi	A copy of Clearance letter shall be sent by proponent to the concerned municipal Corporation and the local NGO if any for whom suggestions / Representations if any wear received while processing the proposal. The clearance letter shall also be put on the website	Noted.
xxvii	The proponent shall upload the status of compliance of the stipulated EC Conditions, Including results of monitoring data on their website and shall update the same periodically. It shall simultaneously be sent to a Regional office of MoEF the respective Zonal Office of CPCB and the SPCB. The criteria pollution levels namely SPM,RSPM,SO2, NOX, (Ambient levels as well as stack emissions) or Critical sectorial parameters, indicated for the project shall be monitored and displayed at convenient location near the main gate of the company in the public domain.	Complied with.  Details are displayed at Main gate
xxviii	The environmental statement for each financial year ending 31st march in Form-V as is mandated to be submitted by the project proponent to the concerned state pollution control board as prescribed under the Environment (Protection) Rules1986 as amended subsequently shall also be put on the web site of the company along with the status of compliance of EC conditions and shall also be sent to the respective regional offices of MoEF by Mail.	Complied with. Last environmental statement submitted on 11.09.2023
4	The Environment clearance is being issued without prejudice to the action initiated under EP act or any court case pending in the court of law and it does not mean that project proponent has not violated any environment laws in in the past and whatever decision under EP Act or of Honorable court will be binding on the project proponent. Hence this clearance does not give immunity to the project proponent in the case filed against him if any action initiated in EP Act.	Noted and complied with.
5	The environment department reserves the right to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the department or for the matter for any other administrative resin.	Noted and complied with.
6	Validity of environment clearance: The environment clearance accorded shall be valid for a period of 7 years as per MOEF&CC Notification dated 29th April 2015to start of production operation.	Noted. Seven yrs completed and continued to all prod. with CTE and CTO.

Sr. No	Conditions	Compliances
7	In case of any deviation or alteration in the project proposed for this submitted to this department for clearance, a fresh reference should be made to the department to assess the adequacy of the condition (s) imposed and to incorporate additional environment protection measures required if any	Noted
8	The above stipulation would be endorsed among other under the water (Prevention and Control of Pollution)Act 1974 the Air( Prevention and control) Act 1981 the Environment(protection) Act 1986 and rules there under, Hazardous waste (management and handling) rule 1986 and its amendments, the public Liability Insurance Act 1991 and its amendments)	Noted
9	Any appeal against this environmental Clearance shall lie with the National Green Tribunal(Western Zone Bench Pune)New Administrative Building 1st floor D-Wing Opposite council hall Pune if preferred with in 30 days as prescribed under section 16 of the National Green Tribunal Act-2010	Noted

## Annexure- I

## **Production Details**

Sr. No	Production Details	EC Quantity	Consent Quantity	Oct - 2023	Nov- 2023	Dec- 2023	Jan - 2024	Feb- 2024	Mar- 2024
1	Propyl acetate/Isopropyl acetate(TPM)	300	300	0	0	0	0	0	0
	Acetic acid(TPM)	200	200	0	0	0	0	0	0
3	Acetaldehyde Derivatives(Paralde hyde)(TPM)	15	15	0	0	0	0	0	0
4	Dilute Acetic Acid(TPM)	100	100	0	0	0	0	0	0
5	Ethyl Acetate(TPM)	15000	15000	12233	12327	14442	14567	14339	14924
6	Butyl acetate/Isobutyl acetate(TPM)	400	400	0	0	0	0	0	0
7	Absolute alcohol(KLPM)	2500	2500	149	247	186	334	500	237
8	Electric Power(CPP)(KWH)	7.5	<b>7</b> .5	5.62	5.77	5.70	5.27	5.65	5.38

Note: - From Oct- 2023 to Mar -2024 production quantity is well within the EC/Consent limits

# Annexure -II

# Water Consumption Details Oct- 2023 to Mar- 2024 (CMD)

Sr. NO	Descriptio n	EC/Consented Limit	Oct - 2023	Nov- 2023	Dec- 2023	Jan - 2024	Feb- 2024	Mar- 2024	Remarks
1	Source of Water - MIDC	2520	1643	1524	1476	1410	1561	1483	Average Consumption M3 Per Day - 1516 M3/D
				Annay, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1,					



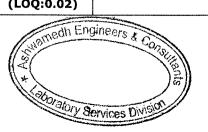


sales@ashwamedh.net +91-253-2392225 ANNEXURE-D

## TEST DEDODT

			TES	T REPORT					
Samp	ole ID : E/02/24/5127	Repor	t No. E/02/24/512	7	Report Date	9	03	3/03/2024	
Nam- Custo	e and address of omer	Plot N Dist. I	ii <b>Organic Indust</b> lo. A - 22/2/3, MID Raigad - 402309, rashtra		nit -I)	,			
Samp	oling done by	Custo	mer		Sample Des	cription / Type	Tr	eated Trade Effluent	
Samp	oling Location	ETP O	utlet		Date - Rece	ipt of Sample	26	5/02/2024	
Samp	ole Quantity / Packing	5 L x 1 L x			Date - Start of Analysis		26	5/02/2024	
Orde	r Reference	PO No 18.04	. 4300013462 dat .2023	ed	Date - Com	pletion of Analys	is 0	2/03/2024	
sr.No	. Parameter		Result	Limits as Con	per MPCB sent	Unit		Method	
Cher	nical Testing; Group: Pol	llution 8	Lk Environment						
	sical & Chemical Paramet								
1	pH (at 25°C)	****	7.5	6.0	to 8.5		IS 3025	(Part II): 2017	
2	Total Suspended Solids	*****************	60	Not to e	xceed 100	mg/L	IS 3025	(Part 17) Amds.1: 2017	
3	Biochemical Oxygen Dem (3 days, 27°C)	and	20	Not to exceed 30		mg/L	IS 3025 (Part 44): 1993		
4	Chemical Oxygen Deman	d	60	Not to exceed 250		mg/L	APHA,24th Ed.,5220,8,544: 2023		
5	Oil & Grease		BLQ (LOQ:1)	Not to exceed 10		mg/L	APHA,24th Ed.,5520,8,572: 2023		
6	Total Dissolved Solids		1002	Not specified		mg/L	IS 3025 (Part 16) : 2023		
7	Chloride (as Cl)		152	Not to e	xceed 600			(Part 32): 2017	
8	Sulphate (as SO <sub>4</sub> )	•	340	Not to ex	ceed 1000	mg/L l		IS 3025 (Part 24)/Sec-1: 2022	
9	Hexavalent Chromium (as Cr+6)	OVER BOOK AND A STATE OF THE ACTION OF THE A	BLQ (LOQ:0.02)	Not s	pecified	mg/L	mg/L IS 3025 (Part 52): 2019		
10	Ammonical Nitrogen (as f	/Hз-N)	3.0	Not s	pecified	mg/L		th Ed.,4500- NH3, F,429: 2023	
11	Nitrate (as NO <sub>3</sub> )		5.1		pecified	mg/L		th Ed.,4500- NO3, B,434: 2023	
12	Sulphide (as H <sub>2</sub> S)		BLQ (LOQ:0.025)	Not s	pecified	mg/L	APHA,24th Ed.,4500- S2,C&D, 512: 2023		
13	Phosphate (as P)		1.5	ļ	ecified	mg/L		th Ed.,4500- P.E.486 : 2023	
14	Cyanide (as CN)		BLQ (LOQ:0.001)	Not s	pecified	mg/L	mg/L APHA,24th Ed.,4500 C8E,3708372: 2023		
15	5 Phenolic Compounds (as C <sub>6</sub> H <sub>5</sub> OH)		BLQ (LOQ:0.01)	Not s	pecified	mg/L	.,,	of IS 3025 (Part 43): 1992	
16	Total Nitrogen (as N)		2.12	Not s	ecified	mg/L	APHA,24	th Ed.,4500,A,415: 2023	
17	Percent Sodium		22.6	Not to e	xceed 60	%		SAP/W/E-56, Issue No.4, Issue 05: 2023	
18	Arsenic (as As)		BLQ (LOQ:0.005)	Not sp	ecified	mg/L	IS 3025 2007	(Part 2) : 2019 / ISO 11885:	
19	Total Chromium (as Cr)		BLQ (LOQ:0.02)	Not s	ecified	mg/L	IS 3025 2007	(Part 2) : 2019 / ISO 11885:	

Akshata Pagare Senior Analyst (Biological) Reviewed & Authorised by



Ninad Soundankar Technical Manager (Chemical) Reviewed & Authorised by





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Anneruse B

Samp	le ID : E/02/24/5127 F	Report No. E/02/24/5127	7 Report	Date	03/03/2024
Sr.No.	Parameter	Result	Limits as per MPCI Consent	B Unit	Method
20	Cadmium (as Cd)	BLQ (LOQ:0.002)	Not specified	mg/L	IS 3025 (Part 2) : 2019 / ISO 11885: 2007
21	Copper (as Cu)	BLQ (LOQ:0.02)	Not specified	mg/L	IS 3025 (Part 2) : 2019 / ISO 11885: 2007
22	Lead (as Pb)	BLQ (LOQ:0.008)	Not specified	mg/L	IS 3025 (Part 2) : 2019 / ISO 11885: 2007
23	Nickel (as Ni)	BLQ (LOQ:0.01)	Not specified	mg/L	IS 3025 (Part 2) : 2019 / ISO 11885: 2007
24	Mercury (as Hg)	BLQ (LOQ:0.0008)	Not specified	mg/L	1S 3025 (Part 2) : 2019 / ISO 11885: 2007
25	Zinc (as Zn)	0.118	Not specified	mg/L	IS 3025 (Part 2) : 2019 / ISO 11885: 2007
26	Bioassay Test	80% Survival of fish after 96 hours in 100% Effluent	Not specified	-	IS 6582 (Part I): 1971
	gical Testing; Group: Enviro	onment & Pollution			
Bacte	riological Parameters				
27	Total Coliforms	39	Not specified	MPN Index /100ml	APHA, 24th Ed. 9221-B, 1134: 2023
BLQ:	Below Limit of Quantification,	, LOQ: Limit of Quantific	cation		

Akshata Pagare
Senior Analyst (Biological)
Reviewed & Authorised by

End of Report

Ninad Soundankar
Technical Manager (Chemical)
Reviewed & Authorised by



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**Annexure- IV** Details of Hazardous waste disposal MT/M (Oct-2023 to Mar-2024)

Sr. No	Description	Consented Quantity	Oct-23	Nov-23	Dec-23	Jan-24	Feb-24	Mar-24	Average
01	Sludge generation from ETP	20 MT/M	18.48	9.44	28.25	18.58	34.65	16.22	20.90

Consented Quantity: - 20.0 MT/M

Avg. Disposal :- 20.90 MT/M





ANNEXURE-I

#### STACK EMISSION MONITORING REPORT

Sample ID : SA/02/24/5665	Report No. SA/02/24/5665	Report Date	23/02/2024	
Name and address of Customer	Laxmi Organic Industries Ltd. (Unit -I) Plot No. A - 22/2/3, MIDC Mahad, Dist. Raigad - 402309, Maharashtra			
Sampling done by	Laboratory	Sample Description / Type	Stack Emission	
Sample Quantity / Packing	PM: 1 x 1 no. thimble	Date - Sampling	16/02/2024	
	SO <sub>2</sub> : 30 ml x 1 no. plastic bottle NO <sub>2</sub> : 25 ml x 1 no. plastic bottle Cl <sub>2</sub> , HCl: 30 ml x 1 no. plastic bottle	Date - Receipt of Sample	19/02/2024	
Sampling Procedure	IS 11255 (Part 1):2019, (Part 2):2019, (Part 3):2018, (Part 7):2017	Date - Start of Analysis	19/02/2024	
Order Reference	PO No. 4300013462 dated 18.04.2023	Date - Completion of Analysis	22/02/2024	

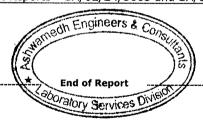
Parameter	Result	Limits as per	Unit	Method
~ Fuel Consumption	7499 kg/h			
~ Type of Fuel	Coal			
~ Stack shape at top	Round			
~ Stack diameter	2.0 m			
~ Stack height above ground level	56 m			
~ Material of construction	M.S			<del></del>
~ Stack attached to	Boiler CPP 50	TPH		
~ Stack Identity	Stack-3			
Stack Details				

- 444	Result	MPCB Consent	Oint	Pietiou
<b>Chemical Testing; Group: Atmosp</b>	heric Pollution			***************************************
Flue Gas Temperature	143	-	°C	IS 11255 (Part 3) : 2018
Flue Gas Velocity	7.02	-	m/s	IS 11255 (Part 3) : 2018
Flue Gas Flow Rate	55270	-	Nm³/h	IS (1255 (Part 3) : 2018
Particulate Matter (PM)	34	150	mg/Nm³	IS 11255 (Part I): 2019
Sulphur Dioxide (SO2)	826	1800	kg/d	IS 11255 (Part 2): 2019
Oxides of Nitrogen (NO <sub>2</sub> )	45.6	Not specified	mg/Nm³	IS 11255 (Part 7): 2017
Note: Sample ID SA/02/24/5665 bea	ers two Test Reports -	SA/02/24/5665 and s	SA/02/24/56	65N

Ninad Soundankar

Technical Manager (Chemical)
Reviewed & Authorised by





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Information is supplied by the customer ( $\sim$ ) and can affect the validity of results.







ANNEXURE - Y

# STACK EMISSION MONITORING REPORT

Sample ID : SA/02/24/5665	Report No. SA/02/24/5665N	Report Date	23/02/2024		
Name and address of Customer	Laxmi Organic Industries Ltd. (Un Plot No. A - 22/2/3, MIDC Mahad, Dist. Raigad - 402309, Maharashtra	t. Raigad - 402309,			
Sampling done by	Laboratory	Sample Description / Type	Stack Emission		
Sample Quantity / Packing	PM: 1 x 1 no. thimble SO <sub>2</sub> : 30 ml x 1 no. plastic bottle	Date - Sampling	16/02/2024		
	NO <sub>2</sub> : 25 ml $\times$ 1 no. plastic bottle Cl <sub>2</sub> , HCl: 30 ml $\times$ 1 no. plastic bottle	Date - Receipt of Sample	19/02/2024		
Sampling Procedure	IS 11255 (Part 1):2019, (Part 2):2019 (Part 3):2018, (Part 7):2017	Date - Start of Analysis	19/02/2024		
Order Reference	PO No. 4300013462 dated 18.04.2023	Date - Completion of Analysis	22/02/2024		

Stack Details				
~ Stack Identity	Stack-3		***************************************	
~ Stack attached to	Boiler CPP 50	TDH		
~ Material of construction	M.S	7 1711		
∼ Stack height above ground level	56 m			
~ Stack diameter	2.0 m	The second secon		
~ Stack shape at top	Round			
~ Type of Fuel	Coal			
~ Fuel Consumption	7499 kg/h			
Parameter	Result	Limits as per MPCB Consent	Unit	Method
Chemical Testing; Group: Atmosphe	eric Pollution	THE CONSCIE		
Chlorine (Cl <sub>2</sub> )	0.89	Not specified	ppm	IS 5182 (Part XIX): 2019
Acid Mist (as HCI)	7.8	Not specified	mg/Nm³	Titrimetric Method
Note: Sample ID SA/02/24/5665 bears	two Test Reports -	SA/02/24/5665 and 9	SA/02/24/56	1.65N

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ANNEXURE-VI

### **TEST REPORT**

Sample ID: W/02/24/0490	Report No. W/02/24/0490	Report Date	02/03/2024		
Name and address of Customer	Laxmi Organic Industries Ltd. (Unit -I) Plot No. A - 22/2/3, MIDC Mahad, Dist. Raigad = 402309, Maharashtra				
Sampling done by	Customer	Sample Description / Type	Ground Water		
Sampling Location	Plant Area	Date - Receipt of Sample	26/02/2024		
Sample Quantity / Packing	5 L x 1 no. plastic can 250 ml x 1 no. sterile glass bottle	Date - Start of Analysis	26/02/2024		
Order Reference	P.O.No. 4300013462 dated 18.04.2023	Date - Completion of Analysis	01/03/2024		

Sr.No.	Parameter	Result	Acceptable Limit as per IS 10500:2012	Unit	Method
Chem	ical Testing; Group: Water, R	esidues in Wa		<u>L</u>	
	cal & Chemical Parameters		***************************************		
1	pH value (at 25°C)	7.37	6.5-8.5	_	IS 3025 (Part II): 2022
2	Electrical Conductivity (at 25°C)	184	Not specified	µmho/cm	IS 3025 (Part 14):1984
3	Turbidity	BLQ (LOQ:0.2)	Max. 1	NTU	IS 3025 (Part 10) : 2023
4	Total Dissolved Solids	102	Max.500	mg/L	IS 3025 (Part 16): 2023
5	Total Suspended Solids	8	Not specified	mg/L	IS 3025 (Part 17): 2022
6	Biochemical Oxygen Demand (3 days, 27°C)	BLQ (LOQ:1)	Not specified	mg/L	IS 3025 (Part 44): 1993
7	Chemical Oxygen Demand	BLQ (LOQ:5)	Not specified	mg/L	IS 3025 (Part 58):2006
8	Chloride (as CI)	13	Max. 250	mg/L	IS 3025 (Part 32),Method No.2: 1988
9	Copper (as Cu)	BLQ (LOQ:0.02)	Max. 0.05	mg/L	IS 3025 (Part 2):2019/ISO 11885:2007
10	Iron (as Fe)	0.467	Max.1.0	mg/L	IS 3025 (Part 2):2019/ISO 11885:2007
11	Manganese (as Mn)	BLQ (LOQ:0.02)	Max. 0.1	mg/L	IS 3025 (Part 2):2019/ISO 11885:2007
12	Nitrate (as NO <sub>3</sub> )	0.5	Max.45	mg/L	APHA,24th Ed.,4500- NO3,B, 434: 2023
13	Sulphate (as SO <sub>4</sub> )	10.4	Max. 200	mg/L	IS 3025 (Part 24)/Sec-l: 2022
14	Total Hardness (as CaCO <sub>3</sub> )	82	Max. 200	mg/L	IS 3025 (Part 21), Method No.5: 2009
15	Calcium Hardness (as CaCO <sub>3</sub> )	42	Not specified	mg/L	IS 3025 (Part 40): 2004
16	Total Phosphate (as P)	BLQ (LOQ:0.1)	Not specified	mg/L	APHA,24th Ed.,4500- P,E,486: 2023
17	Sodium (as Na)	3.8	Not specified	mg/L	IS 3025 (Part 45): 2019
18	Potassium (as K)	0.57	Not specified	mg/L	IS 3025 (Part 45): 2019
19	Zinc (as Zn)	BLQ (LOQ:0.05)	Max. 5	mg/L	IS 3025 (Part 2): 2019/ ISO 11885:2007
20	Cadmium (as Cd)	BLQ (LOQ:0.002)	Max. 0.003	mg/L	IS 3025 (Part 2):2019/ISO 11885:2007
21	Lead (as Pb)	BLQ (LOQ:0.008)	Max. 0.01	mg/L	IS 3025 (Part 2): 2019/ISO 11885:2007
22	Nickel (as Ni)	BLQ (LOQ:0.01)	Max. 0.02	mg/L	IS 3025 (Part 2):2019/ISO 11885:2007
23	Chromium (Total) (as Cr)	BLQ (LOQ:0.02)	Max. 0.05	mg/L	IS 3025 (Part 2):2019/ISO 11885:2007
	21		Engineers & Co		2 NC

aboratory Services Div

Ulka Belan

Quality Manager Reviewed & Authorised by Make

Ninad Soundankar Technical Manager (Chemical) Reviewed & Authorised by

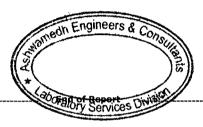




Annexule-VI

Sample	ID: W/02/24/0490	Report No. W/02/24/	/0490 R	eport Date	02/03/2024
Sr.No.	Parameter	Result	Acceptable Limi per IS 10500:2		Method
24	Cobalt (as Co)	BLQ (LOQ:0.002)	Not specified	mg/L	IS 3025 (Part 2):2019/ISO 11885:2007
	ical Testing; Group: Water	er			
	riological Parameters				·
25	Total Coliforms	<1.8	Not specified	MPN Index /100 ml	APHA, 24th Ed. 9221-B, 1134; 2023
26	Faecal Coliforms	<1.8	Not specified	MPN Index /100 ml	APHA, 24th Ed., 9221-E, 1142: 2023
BLQ: B	elow Limit of Quantification	, LOQ: Limit of Quan	tification.		

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ANNEXURE-VII

NOISE LEVEL MEASUREMENT DEPORT

Samula ID. N/02/24/5677	T T T T T T T T T T T T T T T T T T T	ILIVI KEPUKI		
Sample ID: N/02/24/5672	Report No.: N/02/24/5672	Report Date	24/02/2024	
Name and Address of Customer	Laxmi Organic Industries Ltd. Unit -I Plot No. A-22/2/3 MIDC Mahad, Dist: Raigad 402309		1 , ,	
Monitoring Done By	Laboratory	Sample Description /Type	Ambient Noise	
Order Reference	PO NO.4300013462 Dated 18.04.2023	Date-Monitoring	16/02/2024	
			-0/02/2021	

Chemical Testing; Group: /	Atmospheric (	Pollution					
Location		Time (h)	Results Noise Level dB (A) Day	Time (h)	Results Noise Level dB (A) Night	Method	
Near Main Gate (Announceme	- 1	09:40	67.1	20:10	62.7		
Near Main Gate (Announceme	nt On)	09:30	68.3	20:00	63.9	-	
Opposite Cycle Stand (Annour	ncement Off)	09:55	63.1	20:20	59.7		
Opposite Cycle Stand (Annour		09:50	64.8	20:15	61.7		
Near Fire Hydrant Water Tank Cycle Stand (Announcement C	Opposite off)	10:05	66.6	20:35	64.2		
Near Fire Hydrant Water Tank Opposite Cycle Stand (Announcement On)		10:00	68.3	20:30	65.9	CPCB Protocol for Ambient	
Behind Ethyl Acetate Storage Tank-1601 Near Fire Hydrant Water Tank Opposite Cycle Stand (Announcement Off)		10:25	66.3	20:50	63.8	Level Naise Manitoring July:2015	
Behind Ethyl Acetate Storage Tank-1601 Near Fire Hydrant Water Tank Opposite Cycle Stand (Announcement On)		10:20	68.1	20:45	65.4		
Maintenance Work Shop (Announcement Off)		10:40	66.1	21:05	63.9		
Maintenance Work Shop (Announcement On)		10:35	68.3	21:00	65.5		
		Lim				1	
As P	er the Noise I	ollution (Reg (Rules 3 (1)	ulation & Co and 4(1))	ntroi) Rules, 20	00		
Area Type	Limits in dB (A) weighted scale						
Industrial	Day (6 a.m. to 10 p.m.)			Night (10 p.m. to 6 a.m.)			
	Strial 75			70			

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End of Report----

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